

GRAPHICS -Issue date : 11/06/2013
Date last modification : 16/10/2018**4-GL3A-08315 HI-GRIP 50 CAST GLOSS WHITE AP972 EXTRA PERM. WKPE135 AIRFLOW RIT-GREY****Face Material**

Gloss white CAST soft vinyl.

Type	Soft vinyl
Colour and Finish	Gloss white CAST
Weight	70 g/m ² ±10% ISO-536
Thickness	50 µ ±10% ISO 534-80

Adhesive

Extra permanent adhesive with excellent adhesion on low energy surfaces (i.e. PP or PE containers). The adhesive has a very high peel adhesion and high cohesion.

Reference	AP972 extra perm
Type	Acrylic extra permanent
Min. Appl. Temp.	+5°C
Service Temp.	-35°C/+120 °C
Shear	High
Tack	13 N/25mm FINAT FTM9
Final Adhesion	15 N/25mm FINAT FTM2

Liner

Type	Embossed PE coated kraft paper - Airflow texture
Colour and Finish	White
Weight	140 g/m ² ±10% PP-032 - ISO 536
Thickness	150 µ ±10% ISO 534
Transparency	n.a. % DIN 53 147-64

Applications

Decorative applications for plastics fairing or tanks for motocross, quad bikes and Go Karts; Warning applications on heavy equipment and industrial trucks.

This exclusive CAST product combines speedy and trouble free film application, thanks to the Air Flow pattern liner which allows air to be easily squeezed out during the application with a permanent high tack adhesive, even on LSE surfaces. The strong bond ensure a secure and weatherproof finish.

Printable with UV and solvent screen-printing, UV offset and solvent and eco-solvent based ink-jet.

This film is available in 1.52 m wide roll.

Printing Methods

Application: Only dry application.

Substrate Preparation: All surfaces to which the material will be applied must be thoroughly cleaned with good quality cleaning solution. Ensure all traces of any contamination and cleaning agents are totally removed prior to application of the material.

Self Adhesive media should only be applied to OEM painted surfaces and their use on repaired or damaged paintwork is not recommended.

The compatibility of lacquers and paints should be tested by the user prior to the application.

Testing for suitability between media, printers and inks is always recommended prior to use.

Shelf life

24 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following **STORAGE CONDITIONS**:

- This material must be stored at a temperature of 22°C ± 2°C and 50 ± 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes. All information is subject to change without prior notice.

